

Technical Data Sheet

DESCRIPTION

DAT-SP is a low smell spray adhesive suitable for the automotive, interior furnishings, flooring, wood working and insulation material industries amongst others. It is extremely resistant to high temperatures and forms strong bonds between bonded substrates.



Key materials*	Not Recommended
HPL	Polyethylene (PE)
Wood	Polypropylene (PP)
PU foam flex/rigid	Teflon
Leather and upholstery	Silicone
Rubber	
Other porous material	

**Not limited to*

APPLICATION

The substrates should be clean, dry, free of dust, oil, grease and other contaminants.

Apply DAT-SP to both substrates using pressurised spray gun (1.5-2mm nozzle and 4 Bar of pressure).

Allow the adhesive to dry for 7-25 minutes or until touch dry before applying both substrates together ensuring no air bubbles, and apply even pressure for adhesion.

Any residue can be cleaned with DAT thinners.

PROPERTIES

DAT SP

APPEARANCE	:	Viscous liquid product
COLOR	:	Golden Yellow
BASE	:	Polychloroprene
SOLID CONTENT	:	16-18%
VISCOSITY	:	200-400
DRYING TIME	:	3 mins – 30 mins
COVERAGE (m2/kg)	:	4

STORAGE AND SHELF LIFE

Store in well-sealed containers. Keep satisfactorily for at least 12 months. High temperature storage should be avoided and recommend to store within the temperature 4 to 30 c.